# AMPE02 PROCESS ENGINEERING CALCULATIONS

## UNIT-1 METHODS OF EXPRESSING COMPOSITIONS OF MIXTURE AND **SOLUTIONS**

- 1.1 Wet and dry basis concept. Ideal and real gas laws- Gas constant- normal molal volume, calculations of pressure, volume and temperature using ideal gas law.
- 1.2 Gas mixtures- Use of partial pressure and pure component volume in gas calculations
- 1.3 Dissociating gases- applications of real gas relationships in gas calculation. Gas Reservoir calculation of gas in place by volumetric method.
- 1.4 Calculation of unit recovery from volumetric gas reservoirs.
- 1.5 Calculation of unit recovery from Gas Reservoir under water drive.

## UNIT-2 CONCEPT OF MATERIAL BALANCE

- 2.1 Application of material balance to unit operations like distillation, evaporation, drying.
- 2.2 Material balance involving key components, material balance with chemical reaction,
- 2.3 Limiting and excess reactants Phartered Ingineer India
- 2.4 Degree of completion.
- 2.5 Application of material balance to various types of chemical reactions- recycle and by passing operations- concept of purge.
- 2.6 Material balance equations for dry gas reservoirs.
- 2.7 Material balance for solution- as drives reservoirs.

#### UNIT-3 CALCULATION OF ABSOLUTE HUMIDITY

- 3.1 Molal humidity, relative humidity and percentage humidity- Dew point
- 3.2 Use of humidity in condensation and drying
- 3.3 Wet and dry bulb temperatures,
- 3.4 Humidity chart, solving problems using humidity chart.
- 3.5 Calculation of orsat analysis of products of combustion of solid, liquid and gas fuels
- 3.6 Calculation of hydrogen to carbon ratio and percentage excess air from flue gas analysis,
- 3.7 Calculations of sulphur and sulphur compounds burning operations.

## UNIT-4 HEAT CAPACITY OF SOLIDS, LIQUIDS, GASES

- 4.1 Mean heat capacity- calculation of sensible heat using heat capacity, Kopp's rule, and various types of latent heats.
- 4.2 Energy balances- enthalpy data including steam tables and psychrometric charts,
- 4.3 Heat capacity data, phase change, mixing, heat of solutions,
- 4.4 Enthalpy- concentration diagram, heats of formation.
- 4.5 Combustion and reaction.

## UNIT-5 INTEGRATED MATERIAL AND ENERGY BALANCE EQUATION

- 5.1 Concept of unsteady state material and energy balances,
- 5.2 Problems on unsteady state material and energy balances.

5.3 Calculations of material balance of gas reservoir in different regions with variation in composition.

## **References Books:**

- 1. Houghen O.A, Watson K.M. and Ragatz R.A, "Chemical Process Principles" Part I, CBS Publishers (1973).
- 2. Warren K.Lewis, Arthur.M, Radash & H.Clay Lewis, "Industrial Stoichiometry, Mc.Graw Hill Book Co., New York, 1995.
- 3. William C.Lyons, Gary J.Plisga "Standard Handbook of Petroleum and Natural Gas Engineering" Second Edition, Gulf publishing Co., New York 2005.

