# AMAG09 CROP PROCESS AND DRYING AND STORAGE ENGG.

#### UNIT-1 SCOPE AND IMPORTANCE OF FOOD PROCESSING

- 1.1 Post-harvest losses, principles and methods of food processing. Processing of farm crops; cereals, pulses, oil seeds, fruits and vegetables and their products for food and feed.
- 1.2 Processing of animal products, minimal processing,
- 1.3 Principle of size reduction, grain shape, size reduction machines; crushers, grinders, cutting machines etc.
- 1.4 Operation, efficiency and power requirement Rittinger's, Kick's and Bond's equation, fineness modulus.

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### **UNIT-2 THEORY OF MIXING**

- 2.1 Types of mixtures for dry and paste materials, rate of mixing and power requirement,
- 2.2 Mixing index. Theory of separation, size and unsized separation, types of separators,
- 2.3 Size of screens, sieve analysis, capacity and effectiveness of screens, pneumatic separation.

#### UNIT-3 MICROWAVE AND DIELECTRIC HEATING

- 3.1 Extrusion processing, Scope & importance of material handling devices,
- 3.2 Study of different types of material handling systems; belt, chain and screw conveyor,
- 3.3 Bucket elevator, pneumatic conveying, gravity conveyor design consideration,
- 3.4 Capacity and power requirement.

#### UNIT-4 MOISTURE CONTENT AND METHODS FOR DETERMINATION

- 4.1 Importance of EMC and methods of its determination, EMC curve and EMC model, principle of drying, theory of diffusion, mechanism of drying-falling rate,
- 4.2 Constant rate, thin layer, deep bed and their analysis, critical moisture content, drying models, calculation of drying air temperature and air flow rate,
- 4.3 Air pressure within the grain bed, Shred's and Hukill's curve, different methods of drying including puff drying, foam mat drying, freeze drying, etc.
- 4.4 Study of different types of dryers- performance, energy utilization pattern and efficiency, study of drying and dehydration of agricultural products.

## UNIT-5 TYPES AND CAUSES OF SPOILAGE IN STORAGE

- 5.1 Conditions for storage of perishable products, functional requirements of storage,
- 5.2 Control of temperature and relative humidities inside storage,
- 5.3 Calculation of refrigeration load; modified atmospheric storage and control of its environment, air movement inside the storage,
- 5.4 Storage of grains: destructive agents, respiration of grains,
- 5.5 Moisture and temperature changes in stored grains; conditioning of environment inside storage through different methods,
- 5.6 Warehouse design and control of environment.

5.7 Storage condition for various fruits and vegetables under cold and CA storage system. Economic, aspects of storage.

#### **Reference Books:**

- 1. Multon, J.L. (1989). Preservation and Storage of Grains, Seeds and their By-Products: Cereals, oil Seeds, Pulses and Animal Feed. CBS Publishing and Distributions, Delhi.
- 2. Ooraikul, B and Stiles, M.E. (1992). Modified atmosphere Packaging of Food. Ellis
- 3. Pande, P.H. (1994). Principles of Agricultural Processing- A Text Book. Kalyani
- 4. Ryall Lipton. (1989). Handling, Transportation and Storage of Fruits and Vegetables (Vol. 1 and 2). AVI Publishing Co., West Port, USA.

